**Technical datasheet** 

## Flexam EX 10/2 00+05 black M2 AS HC FR

Ammeraal Beltech
Innovation & Service in Belting

Article code: SBFL574631

General information	
Product group	Synthetic Belts
Main product feature	Antistatic, Flame retardant, Foodgrade, High conductivity
Indication of use	Flat, Rollers, Slider bed

Belt construction		
Tension layer		polyester, stable
Number of plies		2
Top side	material	Flexam, PVC
	finish	smooth, M2 Matt finish
	color	black
Bottom side	material	fabric, polyester
	finish	impregnated fabric
	color	natural

Characteristics			
Food Grade (FG)	no		
Antistatic (AS)	yes	ISO 21178	
High conductive (HC)	yes	ISO 284	
Flame-retardant	yes	ISO 340	
	no		
ATEX approval	no		

Technical data								
Hardness	ISO 868	top side	80A	Shore				
Force at 1% elongation (static)	ISO 21181		10	N/mm	57.1	lbs/in.		
Thickness	AB method KV.002	total	2.50	mm	0.1	in.		
		top cover	0.50	mm	0.02	in.		
Weight	AB method KV.004		2.9	kg/m²	0.59	lbs/ft²		
Operating temperature	continuous	from / to	-15 / 80	°C	5 / 176	°F		
	short	from / to	-15 / 100	°C	5 / 212	°F		
Minimum pulley diameter	flexing		60	mm	2.36	in.		
	backflexing		80	mm	3.15	in.		
Manufacturing width	standard		2000	mm	78.74	in.		
	maximum		2060	mm	81.1	in.		

## Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below  $10^{\circ}$ C and above  $40^{\circ}$ C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.