**Technical datasheet** 

## Solicord Round TPU 85A Ultramarine Blue SM FG 50



Article code: SCRB000391

General information									
Product group	SoliCord								
Construction									
Material	TPU								
(Top)surface finish	smooth								
Color	ultra marine blue								
Shape	Round								
Execution	solid								
Characteristics									
Food Grade (FG)	yes	all foodstuff; all foodstuff							
Antistatic (AS)	no								
ATEX approval	no								
Technical data									
Hardness	ISO 868			88/	A Shore				
Recommended pre-tension					7 %				

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Working tension			15	daN/cm <sup>2</sup>						
Diameter			5	mm	0.2	in.				
Cross section			0.283	cm²						
Weight			0.028	kg/m	0.01	lb/ft				
Operating temperature	continuous	from / to	-30 / 80	°C	-22 / 176	°F				
Minimum pulley diameter			35	mm	1.38	in.				
Coefficient of friction	against steel	dynamic	0,75							
	against PE		0,4							
	against HDPE		0,35							
Manufacturing length	maximum		200000	mm	7874.02	in.				
Fabrication										
Recommended splice types	Butt weld	Butt weld								
Splice equipment	Only use equipment supplied	Only use equipment supplied or approved by Ammeraal Beltech.								
Splicing on site	Always first make a test splice	Always first make a test splice to confirm the right settings and proper pre-heating of the equipment.								

## Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. Keep the belt tension to a practical working minimum for maximum belt and machine life.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt.

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