

PU Moulded 322,5 L Steel

Article code: TBUM000364

General information

Productgroup	Timing belts, PU Moulded
Industry segment	General industry; Wood; Building materials: Stone & ceramics, Bricks & tiles
Main product feature	Positive drive, Non-marking, Wear resistant

Belt construction

Tension member		steel
Material	body	Polyurethane
Surface	tooth side	Polyurethane
	back side	Polyurethane

Characteristics

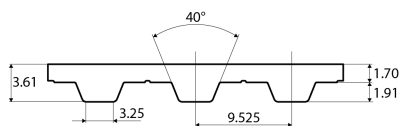
Food Grade (FG)	no
Antistatic (AS)	no
Oil & Fat resistance	yes

Technical data

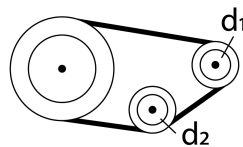
Tooth	profile		L	
	pitch		9.525 mm	0.37 in.
Hardness body material	ISO 868		85A Shore	
Belt thickness			3.6 mm	0.14 in.
Belt weight			3.9 kg/m ²	0.8 lbs/ft ²
Coefficient of friction	tooth side to steel	dynamic	0,5	
Operating temperature	continuous	from / to	-30 / 80 °C	-22 / 176 °F
Minimum pulley diameter	A) without counter flexing	number of teeth, t1	15	
		d1	44.72 mm	1.76 in.
		d2	60 mm	2.36 in.
	B) with counter flexing	number of teeth, t1	20	
		d1	59.88 mm	2.36 in.
		d2	60 mm	2.36 in.
Belt width	maximum		300 mm	11.81 in.
Belt length			819.15 mm	32.25 in.

Reference images

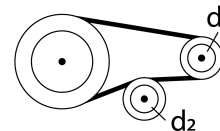
Side view



A) without counter flexing



B) with counter flexing



Fabrication

This information on the fabrication options is general, please contact Ammeraal Beltech to inquire for the specific fabrication possibilities of the timing belt of your choice.

Cleats welded or mechanically attached, metal teeth, guides welded or glued.

Covers can be welded, glued, coated or vulkanized onto the back side of the timing belt.

Thermoplastic covers can be embossed.

Perforations, lateral and longitudinal slots, lateral and longitudinal profiles.

Additional Information

Tooth profile according to standard: metric ISO 17396 , imperial ISO 5296-1, curvilinear ISO 13050, depending on the belt type.

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

Consult our specialists for further information like technical calculations. Instructions regarding joining, storage & maintenance and tracking & tensioning.

Standard