Technical datasheet

val iv

## Ropanyl EM 6/2 00+02 light blue M1 AS FG AM



Article code: SBRY887205

General information									
Product group	Synthetic Belts	Synthetic Belts							
Industry segment	Food: Confectionar	Food: Confectionary & candy, Bakery; Container & packaging							
Main product feature	Antistatic, Foodgra	Antistatic, Foodgrade, Anti-microbial, Knife edge transfer							
Indication of use	Slider bed, Rollers,	Slider bed, Rollers, Flat							
Belt construction									
Tension layer		polyester, stable							
Number of plies		2							
Top side	material	Ropanyl, TPU							
	finish	smooth, M1 Fine r	natt finish						
	color	Light blue							
Bottom side	material	Ropanol, PUR							
	finish	impregnated fabri	с						
	color	Light blue							
Characteristics									
Food Grade (FG)	yes	FDA							
Antistatic (AS)	yes	ISO 21178							
High conductive (HC)	no								
Flame-retardant (FR)	no								
ATEX approval	no								
Technical data									
Hardness	ISO 868	top side	85A Shore						

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Force at 1% elongation (static)	ISO 21181		6	N/mm	34.26	lbs/in.
Thickness	AB method KV.002	total	1.50	mm	0.06	in.
		top cover	0.20	mm	0.01	in.
Weight	AB method KV.004		1.7	kg/m²	0.35	lbs/ft²
Operating temperature	continuous	from / to	-20 / 90	°C	-4 / 194	°F
	short	from / to	-30 / 110	°C	-22 / 230	°F
Minimum pulley diameter	flexing		20	mm	0.79	in.
	backflexing		25	mm	0.98	in.
Manufacturing width	standard		2550	mm	100.39	in.
	maximum		2550	mm	100.39	in.

## Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts. Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

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