

# Amtel EM 4/1 A21+02 ivory M2 AS FG

Article code: SBAM577011

## General information

<b>Product group</b>	Synthetic Belts
<b>Industry segment</b>	Tobacco
<b>Main product feature</b>	Antistatic, Foodgrade
<b>Indication of use</b>	Slider bed, Rollers, Flat

## Belt construction

<b>Tension layer</b>		polyester, stable
<b>Number of plies</b>		1
<b>Top side</b>	<b>material</b>	Amtel, TPE-E
	<b>finish</b>	smooth, M2 Matt finish
	<b>color</b>	ivory
<b>Bottom side</b>	<b>material</b>	Amtel
	<b>finish</b>	profile, A21 Fine diamond profile
	<b>color</b>	ivory

## Characteristics

<b>Food Grade (FG)</b>	yes	EC 1935/2004, EU 10/2011; FDA
<b>Antistatic (AS)</b>	yes	ISO 21178
<b>High conductive (HC)</b>	no	
<b>Flame-retardant (FR)</b>	no	
<b>ATEX approval</b>	no	

## Technical data

<b>Hardness</b>	ISO 868	top side	40D Shore	
<b>Force at 1% elongation (static)</b>	ISO 21181		4 N/mm	22.84 lbs/in.
<b>Thickness</b>	AB method KV.002	total	1.5 mm	0.06 in.
		top cover	0.2 mm	0.01 in.
<b>Weight</b>	AB method KV.004		1.7 kg/m <sup>2</sup>	0.35 lbs/ft <sup>2</sup>
<b>Operating temperature</b>	continuous	from / to	-20 / 110 °C	-4 / 230 °F
	short	from / to	-20 / 130 °C	-4 / 266 °F
<b>Minimum pulley diameter</b>	flexing		20 mm	0.79 in.
	backflexing		20 mm	0.79 in.
<b>Manufacturing width</b>	standard		2000 mm	78.74 in.
	maximum		2000 mm	78.74 in.

## Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive.

For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the separate information.

## Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.