Technical datasheet

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## Ropanyl EM 4/1 00+02 dark green AS FG

## Article code: SBRY047124



General information							
Product group	Synthetic Belts	Synthetic Belts					
Industry segment	Food	Food					
Main product feature	Antistatic, Foodgrade	Antistatic, Foodgrade					
Indication of use	Flat, Rollers, Slider b	Flat, Rollers, Slider bed					
Belt construction							
Tension layer		polyester, stable					
Number of plies		1					
Top side	material	Ropanyl, TPU					
	finish	smooth, glossy					
	color	dark green					
Bottom side	material	Ropanol, TPU					
	finish	impregnated fabric					
	color	transparent					
Characteristics							
Food Grade (FG)	yes	FDA					
Antistatic (AS)	yes	ISO 21178					
High conductive (HC)	no						
Flame-retardant (FR)	no						
ATEX approval	no						

Technical data						
Hardness	ISO 868	top side	92A	Shore		
Force at 1% elongation (static)	ISO 21181		4	N/mm	22.84	lbs/in.
Thickness	AB method KV.002	total	0.81	mm	0.03	in.
		top cover	0.2	mm	0.01	in.
Weight	AB method KV.004		0.78	kg/m²	0.16	lbs/ft²
Operating temperature	continuous	from / to	-20 / 80	°C	-4 / 176	°F
	short	from / to	-20 / 100	°C	-4 / 212	°F
Minimum pulley diameter	flexing		6.3	mm	0.25	in.
	backflexing		12.7	mm	0.5	in.
Manufacturing width	standard		1829	mm	72.01	in.
	maximum		1829	mm	72.01	in.

## Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts. Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

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