Technical datasheet

# **PU Linear T5 Aramid Transparent FG**

# Article code: TBPU000191



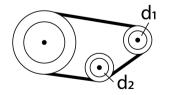
General information					
Productgroup	Timing belts, PU L	inear			
Industry segment	Food: Meat & pou	ltry, Fish & seafoo	od; General industry		
Main product feature	Foodgrade, Oil &	grease resistant, S	Self-alignment, Wear resistant	bottom side	
Belt construction					
Tension member		aramid			
Material	body	Polyurethan	٩		
Surface	tooth side	Polyurethan			
Sunace	back side	Polyurethan			
	Dack Side	Polyulethan	e		
Characteristics					
Food Grade (FG)	yes	complies to	EC 1935/2004; FDA title 21 p	aragr 177.2600	
Antistatic (AS)	no				
Oil & Fat resistance	good				
Technical data					
Tooth	profile			Т5	
	pitch			5 mm	0.2 in.
Hardness body material	ISO 868			92A Shore	
Belt thickness				2.2 mm	0.09 in.
Coefficient of friction	tooth side to stee	I	dynamic	0,5	
			static	0,6	
Operating temperature	continuous		from / to	-10 / 80 °C	14/176 °F
Minimum pulley diameter	A) without counte	r flexing	number of teeth, t1	10	
			d1	23.05 mm	0.91 in.
			d2	25 mm	0.98 in.
	B) with counter fle	exing	number of teeth, t1	15	
			d1	15.05 mm	0.59 in.
			d2	25 mm	0.98 in.

#### **Reference images**

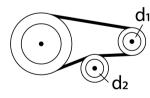
Manufacturing length

**Endless length** 

A) without counter flexing



#### B) with counter flexing



500 mm

100000 mm

19.69 in.

328.08 ft.

### Fabrication

This information on the fabrication options is general, please contact Ammeraal Beltech for the specific fabrication possibilities of the timing belt of your choice.

Open end, prepared splice, spliced endless with mechanical fastener or a pin joint fastener.

minimum

standard

Cleats welded or mechanically attached, metal teeth, guides welded or glued.

Covers can be welded, glued, coated or vulkanized onto the back side of the timing belt.

Thermoplastic covers can be embossed. Perforations, lateral and logitudinal slots, lateral and longitudinal profiles.

## Additional Information

Tooth profile according to standard: metric ISO 17396, imperial ISO 5296-1, curvilinear ISO 13050, depending on the belt type. This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. Consult our specialists for further information like technical calculations. Instructions regarding joining, storage & maintenance and tracking & tensioning.

Standard belt width [mm]	Allow. tensile load Linear open end & Torque [N]	Allow. tensile load Linear welded endless [N]	Spring force [N]
10	430	215	75000
16	610	305	135000
25	980	490	210000
32	1140	570	260000
50	1800	900	409000
75	2700	1350	590000
100.1	3600	1800	780000

Speed rpm [1/min]	Specific tooth force [N/mm]	Specific power [W/mm]
0	2.452	0
25	2.36	0.005
50	2.274	0.009
75	2.23	0.014
100	2.175	0.018
150	2.105	0.026
200	2.05	0.034
300	1.955	0.049
400	1.867	0.062
500	1.815	0.076
750	1.697	0.106
1000	1.626	0.136
1250	1.56	0.163
1500	1.5	0.188
1750	1.448	0.211
2000	1.403	0.234
3000	1.265	0.316
4000	1.166	0.389

Standard

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