Technical datasheet

## Excon EM 8/2 0+05 dark blue AS FG

## Article code: SBMD000185



General information							
Product group	Synthetic Belts	Synthetic Belts					
Industry segment	General industry	General industry					
Main product feature	Antistatic, Foodgrade, C	Antistatic, Foodgrade, Oil & grease resistant					
Indication of use	Flat, Rollers, Slider bed	Flat, Rollers, Slider bed					
Belt construction							
Tension layer		polyester, stable					
Number of plies		2					
Top side	material	Excon, PVC					
	finish	smooth, glossy	smooth, glossy				
	color	Dark blue					
Bottom side	material	fabric, polyester	fabric, polyester				
	finish	bare fabric	bare fabric				
	color	natural					
Characteristics							
Food Grade (FG)	yes	EC 1935/2004, EU 10/2011; FDA					
Antistatic (AS)	yes	ISO 21178					
Technical data							
Hardness	ISO 868	top side		Shore			
Force at 1% elongation (static)	ISO 21181			N/mm		lbs/in.	
Thickness	AB method KV.002	total		mm	0.08		
		top cover		mm	0.02		
Weight	AB method KV.004		2.3	kg/m²		lbs/ft²	
Operating temperature	continuous	from / to	-10 / 70	°C	14 / 158	°F	
	short	from / to	-10 / 70	°C	14 / 158	°F	
Minimum pulley diameter	flexing		30	mm	1.18	in.	
	backflexing		50	mm	1.97	in.	
Manufacturing width	standard		3000	mm	118.11	in.	
	maximum		3000	mm	118.11	in.	

## Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

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