Technical datasheet

# PU Moulded T2.5 -245 Steel



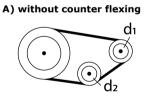
Article code: TBUM000009

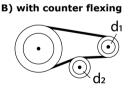
General information							
Productgroup	Timing belts, PU Moulded						
Industry segment	General industry; Container & packaging; Paper & print						
Main product feature	Positive drive, Non-marking, Wear resistant						
Belt construction							
Tension member		steel					
Material	body Polyurethan		ie				
Surface	tooth side	Polyurethar	ie				
	back side	Polyurethar	ie				
Characteristics							
Food Grade (FG)	no						
Antistatic (AS)	no						
Oil & Fat resistance	yes						
Technical data							
Tooth	profile			T2.5			
	pitch				mm	0.1	in.
Hardness body material	ISO 868				Shore		
Belt thickness					mm	0.05	
Belt weight					kg/m²	0.23	lbs/ft <sup>2</sup>
Coefficient of friction	tooth side to steel		dynamic	0,5			
Operating temperature	continuous		from / to	-30 / 80	٥C	-22 / 176	٩F
Minimum pulley diameter	A) without counter flexing		number of teeth, t1 d1	10 7.46		0.20	
			d1 d2		mm mm	0.29	
	B) with counter fl	oving	number of teeth, t1	15		0.59	
	b) with couller fi	exing	d1	11.44	mm	0.45	in
			d1 d2		mm	0.43	
Belt width	maximum		42		mm	11.81	
Belt length					mm	9.65	

#### **Reference images**

Side view

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### Fabrication

This information on the fabrication options is general, please contact Ammeraal Beltech to inquire for the specific fabrication possibilities of the timing belt of your choice.

Cleats welded or mechanically attached, metal teeth, guides welded or glued.

Covers can be welded, glued, coated or vulkanized onto the back side of the timing belt.

Thermoplastic covers can be embossed.

Perforations, lateral and logitudinal slots, lateral and longitudinal profiles.

### Additional Information

Tooth profile according to standard: metric ISO 17396, imperial ISO 5296-1, curvilinear ISO 13050, depending on the belt type.

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. Consult our specialists for further information like technical calculations. Instructions regarding joining, storage & maintenance and tracking & tensioning.

Standard

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