Technical datasheet

## Flexam EM 8/2 A18+05 green FG



Article code: SBFL881120

General information					
Product group	Synthetic Belts				
Main product feature	Foodgrade				
Indication of use	Slider bed, Rollers, Flat				
Belt construction					
Tension layer	polyester, stable				
Number of plies		2			
Top side	material	Flexam, PVC			
	finish	smooth, glossy	smooth, glossy		
	color	green			
Bottom side	material	Flexam, PVC	Flexam, PVC		
	finish	profile, A18 Fin	profile, A18 Fine square profile		
	color	green	green		
Changestanistics					
Characteristics					
Food Grade (FG)	yes				
Antistatic (AS)	no				
High conductive (HC)	no				
Flame-retardant (FR)	no				
ATEX approval	no				
Technical data					
Hardness	ISO 868	top side	80A Shore		
Force at 1% elongation (static)	ISO 21181		8 N/mm	45.68 lbs/in.	
Thickness	AB method KV.002	total	3 mm	0.12 in.	
		top cover	0.5 mm	0.02 in.	
Weight	AB method KV.004		3.2 kg/m <sup>2</sup>	0.66 lbs/ft <sup>2</sup>	
Operating temperature	continuous	from / to	-15 / 80 °C	5/176 °F	
	short	from / to	-15 / 100 °C	5/212 °F	
Minimum pulley diameter	flexing		65 mm	2.56 in.	
	backflexing		95 mm	3.74 in.	
Manufacturing width	standard		3000 mm	118.11 in.	
	maximum		3000 mm	118.11 in.	

## Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

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