**Technical datasheet** 

## Solicord Round TPU 80A Capri Blue SM FG XMD 32



Article code: SCRB000203

General information							
Product group	SoliCord						
Construction	_						
Material	TPU						
(Top)surface finish	smooth						
Color	Capri blue						
Shape	round						
Execution	solid						
Characteristics							
Food Grade (FG)	yes	all foodstuff	; all foodstuff				
Antistatic (AS)	no						
ATEX approval	no						
		-					
Technical data							
Hardness	ISO 868			84A	Shore		
Recommended pre-tension				7	%		
Working tension				15	daN/cm²		
Diameter				3.2	mm	0.13	in.
Cross section				0.071	cm <sup>2</sup>		
Weight				0.009	kg/m	0	lb/ft
Operating temperature	continuous		from / to	-30 / 80	°C	-22 / 176	°F
Minimum pulley diameter				25	mm	0.98	in.
Coefficient of friction	against steel		dynamic	0,65			
	against PE			0,35			
	against HDPE			0,3			
Manufacturing length	maximum			200000	mm	7874.02	in.
Fabrication							
Recommended splice types	Butt weld						
Splice equipment	Only use equipment supplied or approved by Ammeraal Beltech.						
Splicing on site	Always first make a test splice to confirm the right settings and proper pre-heating of the equipment.						

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. Keep the belt tension to a practical working minimum for maximum belt and machine life.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt.

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