Technical datasheet

PU Linear T5 Aramid NC NTB



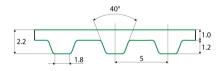
Article code: TBPU000019

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General information							
Productgroup	Timing belts, PU	Linear					
Industry segment	General industry;	Container & pa	ackaging; Paper & print				
Main product feature	Slip-grip, Positive	drive, Wear re	esistant				
Belt construction							
Tension member		aramid					
Material	body	Polyuretha	ne				
Surface	tooth side	Polyamide	fabric				
	back side	Polyamide	fabric				
Characteristics							
Food Grade (FG)	no						
Antistatic (AS)	no						
Oil & Fat resistance	yes						
Technical data					_		
Tooth	profile			T5			
	pitch				mm	0.2	in.
Hardness body material	ISO 868				Shore		
Belt thickness	total				mm	0.09	
Belt weight					kg/m²	0.43	lbs/ft²
Coefficient of friction	tooth side to stee	1	dynamic				
Operating temperature	continuous	. .	from / to		°C	14 / 176	°F
Minimum pulley diameter	A) without counte	er flexing	number of teeth, t1			0.50	
			d1			0.59	
			d2		mm	0.98	in.
	B) with counter fl	exing	number of teeth, t1			0.01	:
			d1 d2		mm mm	0.91 0.98	
Belt width	maximum		U2		mm	5.91	
Endless length	minimum				mm	19.69	
Manufacturing length	standard			100000		328.08	
	Standard			100000		520.00	

Reference images

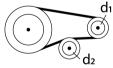
Side view





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Fabrication

This information on the fabrication options is general, please contact Ammeraal Beltech for the specific fabrication possibilities of the timing belt of your choice.

Open end, prepared splice, spliced endless with mechanical fastener or a pin joint fastener.

Cleats welded or mechanically attached, metal teeth, guides welded or glued.

Covers can be welded, glued, coated or vulkanized onto the back side of the timing belt.

Thermoplastic covers can be embossed. Perforations, lateral and logitudinal slots, lateral and longitudinal profiles.

Additional Information

Tooth profile according to standard: metric ISO 17396, imperial ISO 5296-1, curvilinear ISO 13050, depending on the belt type. This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. Consult our specialists for further information like technical calculations. Instructions regarding joining, storage & maintenance and tracking & tensioning.

Standard belt width [mm]	Allow. tensile load Linear open end & Torque [N]	Allow. tensile load Linear welded endless [N]	Spring force [N]
10	430	215	75000
16	610	305	135000
25	980	490	210000
32	1140	570	260000
50	1800	900	409000
75	2700	1350	590000
100.1	3600	1800	780000

Speed rpm [1/min]	Specific tooth force	Specific power [W/mm]
	[N/mm]	
0	2.452	0
25	2.36	0.005
50	2.274	0.009
75	2.23	0.014
100	2.175	0.018
150	2.105	0.026
200	2.05	0.034
300	1.955	0.049
400	1.867	0.062
500	1.815	0.076
750	1.697	0.106
1000	1.626	0.136
1250	1.56	0.163
1500	1.5	0.188
1750	1.448	0.211
2000	1.403	0.234
3000	1.265	0.316
4000	1.166	0.389

Standard

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