Technical datasheet

Silam EC/M 10/6 01+10 (NI) black CR HR

Ammeraal Beltech
Innovation & Service in Belting

Article code: LWSI560285

General information	
Product group	Light Weight Rubber
Indication of use	Flat, Rollers, Troughed, Slider bed

Belt construction				
Tension layer		polyester/cotton, stable		
Number of plies		6		
Top side	material	Silam, Si		
	finish	smooth		
	color	black		
Bottom side	material	Silam, Si		
	finish	smooth		
	color	black		

Characteristics Food Grade (FG) no

Technical data						
Force at 1% elongation	ISO 21181		10	N/mm	57.1	lbs/in.
Thickness	AB method KV.002	belt	7.8	mm	0.31	in.
		top cover	1.0	mm	0.04	in.
Weight	AB method KV.004		9.1	kg/m²	1.86	lbs/ft²
Operating temperature	continuous	from / to	-40 / 121	°C	-40 / 249.8	°F
	short	from / to	-73 / 260	°C	-99.4 / 500	°F
Minimum pulley diameter	flexing		127	mm	5	in.
	backflexing		254	mm	10	in.
Manufacturing width	standard		1524	mm	60	in.
	maximum		1524	mm	60	in.

Fabrication

Vulcanizing is always preferable. Cold splicing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the separate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.