Technical datasheet

Flexam EM05 15/3 01+05 green M2 AS FR NL

Ammeraal Beltech
Innovation & Service in Belting

Article code: SBFL589771

General information			
Product group	Synthetic Belts		
Industry segment	Logistics		
Main product feature	Antistatic, Flame retardant, Non logo		
Indication of use	Slider bed, Rollers, Flat		

Belt construction		
Tension layer		polyester, extra stable
Number of plies		3
Top side	material	Flexam, PVC
	finish	smooth, M2 Matt finish
	color	green
Bottom side	material	Flexam, PVC
	finish	impregnated fabric
	color	black

Characteristics		
Food Grade (FG)	no	
Antistatic (AS)	yes	ISO 21178
High conductive (HC)	no	
Flame-retardant	yes	ISO 340
	yes	ASTM D-378
ATEX approval	no	

Technical data								
Hardness	ISO 868	top side	80A	Shore				
Force at 1% elongation (static)	ISO 21181		15	N/mm	85.65	lbs/in.		
Thickness	AB method KV.002	total	3.90	mm	0.15	in.		
		top cover	0.50	mm	0.02	in.		
Weight	AB method KV.004		4.4	kg/m²	0.9	lbs/ft²		
Operating temperature	continuous	from / to	-10 / 80	°C	14 / 176	°F		
	short	from / to	-10 / 100	°C	14 / 212	°F		
Minimum pulley diameter	flexing		120	mm	4.72	in.		
	backflexing		180	mm	7.09	in.		
Manufacturing width	standard		3000	mm	118.11	in.		
	maximum		3200	mm	125.98	in.		

Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.