Technical datasheet

Flexam EF 70/4 00+R9 Dark Blue

Article code: SBMD000211



General information	
Product group	Synthetic Belts
Industry segment	Marble
Application	granite polishing machines

Belt construction					
Number of plies		4			
Top side	material	PVCCON, PVCCON			
	finish	profile, R9 staggerd sawtooth (H3)			
	color	Dark blue			
Bottom side	material	PUCON, PUCON			
	finish	impregnated fabric			
	color	yellow			

Technical data						
Hardness	ISO 868	top side	55A	Shore		
Force at 1% elongation (static)	ISO 21181		70	N/mm	399.71	lbs/in.
Thickness	AB method KV.002	total	13.60	mm	0.54	in.
		top cover	2.75	mm	0.11	in.
Weight	AB method KV.004		11.2	kg/m²	2.29	lbs/ft²
Operating temperature	continuous	from / to	-10 / 70	°C	14 / 158	°F
	short	from / to	-15 / 80	°C	5 / 176	°F
Minimum pulley diameter	flexing		450	mm	17.72	in.
	backflexing		500	mm	19.69	in.
Manufacturing width	standard		2200	mm	86.61	in.

Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the separate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.