**Technical datasheet** 

## **PUCON 1RH/20 W18 U0/U03A AS FA AR**

Article code: SBMD000029



General information	
Product group	Synthetic Belts
Industry segment	Food
Main product feature	Antistatic, Foodgrade

Belt construction		
Number of plies		1
Top side	material	PUCON, PUCON
	finish	matt, A matt
	color	white
Bottom side	material	PUCON, PUCON
	finish	impregnated fabric

Characteristics	
Food Grade (FG)	yes
Antistatic (AS)	yes

Technical data								
Hardness	ISO 868	top side	92A	Shore				
Force at 1% elongation (static)	ISO 21181		20	N/mm	114.2	lbs/in.		
Thickness	AB method KV.002	total	1.80	mm	0.07	in.		
		top cover	0.30	mm	0.01	in.		
Weight	AB method KV.004		1.75	kg/m²	0.36	lbs/ft²		
Operating temperature	continuous	from / to	-25 / 90	°C	-13 / 194	°F		
	short	from / to	-30 / 100	°C	-22 / 212	°F		
Minimum pulley diameter	flexing		20	mm	0.79	in.		
	backflexing		30	mm	1.18	in.		
Manufacturing width	standard		3000	mm	118.11	in.		

## **Fabrication**

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20  $^{\circ}$ C (68  $^{\circ}$ F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.