

Excon EF 15/2 R22+R18 dark blue FG

Article code: SBMD000066

General information

Product group	Synthetic Belts
Industry segment	Food
Main product feature	Foodgrade

Belt construction

Tension layer		polyester, flexible
Number of plies		2
Top side	material	Excon, PVC
	finish	profile, R22 Fine square pyramid
	color	Dark blue
Bottom side	material	Excon, PVC
	finish	profile, R18 Sawtooth
	color	Dark blue

Characteristics

Food Grade (FG)	yes	EC 1935/2004, EU 10/2011; FDA
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Technical data

Hardness	ISO 868	top side	65A Shore	
Force at 1% elongation (static)	ISO 21181		15 N/mm	85.65 lbs/in.
Thickness	AB method KV.002	total	5.70 mm	0.22 in.
		top cover	3.40 mm	0.13 in.
Weight	AB method KV.004		5.07 kg/m ²	1.04 lbs/ft ²
Operating temperature	continuous	from / to	-10 / 70 °C	14 / 158 °F
	short	from / to	-10 / 70 °C	14 / 158 °F
Minimum pulley diameter	flexing		80 mm	3.15 in.
	backflexing		140 mm	5.51 in.
Manufacturing width	standard		3000 mm	118.11 in.

Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the separate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.