Technical datasheet

## Flexam EM 9/3 A18+07 green FG



Article code: SBFL574680

General information					
Product group	Synthetic Belts	Synthetic Belts			
Industry segment	Agriculture; Horticulture; Paper & print				
Main product feature	Foodgrade	Foodgrade			
Indication of use	Slider bed, Rollers, Fl	Slider bed, Rollers, Flat			
Belt construction					
Tension layer		polyester, stable			
Number of plies		3			
Top side	material	terial Flexam, PVC			
	finish	glossy			
	color	green			
Bottom side	material	Flexam, PVC			
	finish	profile, A18 Fine	profile, A18 Fine square profile		
	color	green			
Characteristics					
Food Grade (FG)	yes	limited foodstuff	limited foodstuff; limited foodstuff		
Technical data	100.000				
Hardness	ISO 868	top side	80A Shore		
Force at 1% elongation (static)	ISO 21181		9 N/mm	51.39 lbs/in.	
Thickness	AB method KV.002	total	4.2 mm	0.17 in.	
		top cover	0.7 mm	0.03 in.	
Weight	AB method KV.004		4.5 kg/m <sup>2</sup>	0.92 lbs/ft <sup>2</sup>	
Operating temperature	continuous	from / to	-15 / 80 °C	5/176 °F	
	short	from / to	-15 / 100 °C	5/212 °F	
Minimum pulley diameter	flexing		120 mm	4.72 in.	
	backflexing		220 mm	8.66 in.	
Manufacturing width	standard		2020 mm	79.53 in.	
	maximum		3000 mm	118.11 in.	

## Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

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