Technical datasheet

## Ropanyl ESF 4/1 00+F3 light blue FG AM NF



Article code: SBRY591532

General information							
Product group	Synthetic Belts	Synthetic Belts					
Industry segment	Food: Meat & poultr	Food: Meat & poultry, Confectionary & candy, Bakery; Container & packaging					
Main product feature	Foodgrade, Non-fray	Foodgrade, Non-fraying, Anti-microbial					
Indication of use	Slider bed, Rollers,	Slider bed, Rollers, Flat					
Belt construction							
Tension layer		polyester, flexible					
Number of plies		1					
Top side	material	Ropanyl, TPU					
	finish	profile, F3 Low friction emboss					
	color	Light blue					
Bottom side	material	Ropanol, PUR					
	finish	impregnated fabric					
	color	Light blue					
Characteristics							
Food Grade (FG)	yes	EC 1935/2004, EU 10/2011; FDA					
Antistatic (AS)	no						
High conductive (HC)	no						
Flame-retardant (FR)	no						

Technical data						
Hardness	ISO 868	top side	85A	Shore		
Force at 1% elongation (static)	ISO 21181		4	N/mm	22.84	lbs/in.
Thickness	AB method KV.002	total	0.80	mm	0.03	in.
		top cover	0.30	mm	0.01	in.
Weight	AB method KV.004		0.85	kg/m²	0.17	lbs/ft²
Operating temperature	continuous	from / to	-20 / 90	°C	-4 / 194	°F
	short	from / to	-30 / 110	°C	-22 / 230	°F
Minimum pulley diameter	flexing		5	mm	0.2	in.
	backflexing		8	mm	0.31	in.
Manufacturing width	standard		1950	mm	76.77	in.
	maximum		1950	mm	76.77	in.

## Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts. Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

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