Technical datasheet

## Ropanyl EM 6/2 00+05 light blue M2 AS FG AM



Article code: SBRY578051

General information								
Product group	Synthetic Belts							
Industry segment	Food: Confectionary & candy, Bakery; Container & packaging							
Main product feature	Antistatic, Foodgrade, Anti-microbial							
Indication of use	Slider bed, Rollers, Flat							
Belt construction								
Tension layer		polyester, stable	polyester, stable					
Number of plies		2	2					
Top side	material	material Ropanyl, TPU						
	finish	smooth, M2 Matt finish						
	color	Light blue	Light blue					
Bottom side	material	Ropanol, PUR	Ropanol, PUR					
	finish	impregnated fabric						
	color	Light blue	Light blue					
Characteristics								
Food Grade (FG)	yes	EC 1935/2004, EU	EC 1935/2004, EU 10/2011; FDA					
Antistatic (AS)	yes	ISO 21178	ISO 21178					
High conductive (HC)	no							
Flame-retardant (FR)	no							
ATEX approval	yes	ATEX II - KEMA 0	ATEX II - KEMA 05ATEX2164 U					
Technical data								
Hardness	ISO 868	top side	85A Shore					
Force at 1% elongation (static)	ISO 21181		6 N/mm	34.26	lbs/in.			
Thickness	AB method KV 002	total	1 90 mm	0.07	in			

ISO 21181		6	N/mm	34.26	lbs/in.
AB method KV.002	total	1.90	mm	0.07	in.
	top cover	0.50	mm	0.02	in.
AB method KV.004		1.65	kg/m²	0.34	lbs/ft²
continuous	from / to	-20 / 90	°C	-4 / 194	°F
short	from / to	-30 / 110	°C	-22 / 230	°F
flexing		15	mm	0.59	in.
backflexing		40	mm	1.57	in.
standard		2020	mm	79.53	in.
maximum		2030	mm	79.92	in.
	AB method KV.004 continuous short flexing backflexing standard	top cover   AB method KV.004   continuous   from / to   short   flexing   backflexing   standard	top cover0.50AB method KV.0041.65continuousfrom / toshortfrom / toflexing15backflexing40standard2020	top cover0.50mmAB method KV.0041.65kg/m²continuousfrom / to-20 / 90°Cshortfrom / to-30 / 110°Cflexing15mmbackflexing40mmstandard2020mm	top cover     0.50     mm     0.02       AB method KV.004     1.65     kg/m²     0.34       continuous     from / to     -20 / 90     °C     -4 / 194       short     from / to     -30 / 110     °C     -22 / 230       flexing     Mm     0.59     mm     0.59       backflexing     Mm     1.57     mm     79.53

## Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts. Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

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