Technical datasheet

PU Linear F2 Steel NB

Article code: TBPU000172



General information									
Productgroup	Timing belts, PU	Timing belts, PU Linear							
Industry segment	Logistics; Sports	Logistics; Sports & leisure; General industry							
Main product feature	Low friction tooth	Low friction tooth side, Low noise, Positive drive, Wear resistant							
Belt construction									
Tension member		steel							
Material	body	Polyurethane							
Surface	tooth side	Polyamide fabric							
	back side	Polyurethane							
Characteristics									
Food Grade (FG)	no								
Antistatic (AS)	no								
Oil & Fat resistance	yes								
Technical data									
Tooth	profile			F2 Kleen emboss					
Hardness body material	ISO 868			92A	Shore				
Belt thickness	total			2	mm	0.08	in.		
Coefficient of friction	tooth side to stee	tooth side to steel		0,5					
Operating temperature	continuous		from / to	-10 / 80	°C	14 / 176	°F		
Minimum pulley diameter	A) without count	er flexing	number of teeth, t1	0					
			d1	50	mm	1.97	in.		
			d2	50	mm	1.97	in.		
	B) with counter f	lexing	number of teeth, t1	0					
			d1		mm	3.94			
			d2		mm	3.94			
Belt width	maximum				mm	3.94			
Endless length	minimum				mm	19.69			
Manufacturing length	standard			100000	mm	328.08	ft.		

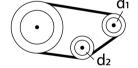
Reference images

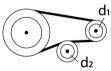
Side view

A) without counter flexing

B) with counter flexing







Fabrication

This information on the fabrication options is general, please contact Ammeraal Beltech for the specific fabrication possibilities of the timing belt of your choice.

Open end, prepared splice, spliced endless with mechanical fastener or a pin joint fastener.

Cleats welded or mechanically attached, metal teeth, guides welded or glued.

Covers can be welded, glued, coated or vulkanized onto the back side of the timing belt.

Thermoplastic covers can be embossed. Perforations, lateral and logitudinal slots, lateral and longitudinal profiles.

Additional Information

Tooth profile according to standard: metric ISO 17396, imperial ISO 5296-1, curvilinear ISO 13050, depending on the belt type. This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. Consult our specialists for further information like technical calculations. Instructions regarding joining, storage & maintenance and tracking & tensioning.

Standard belt width [mm]	Allow. tensile load Linear open end & Torque [N]	Allow. tensile load Linear welded endless [N]	Spring force [N]
25	3800	1900	950000
50	8075	4037	2018750
75	13000	6500	3250000
Speed rpm [1/min]	Specific tooth force [N/mm]	Specific power [W/mm]	

Standard

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