**Technical datasheet** 

## Flexam EM 10/2 07+07 dark grey M1 FG

Ammeraal Beltech
Innovation & Service in Belting

Article code: SBFL514163

General information	
Product group	Synthetic Belts
Industry segment	Agriculture: Agriculture; Wood; Container & packaging
Main product feature	Foodgrade
Indication of use	Rollers, Flat

Belt construction		
Tension layer		polyester, stable
Number of plies		2
Top side	material	Flexam, PVC
	finish	smooth, M1 Fine matt finish
	color	dark grey
Bottom side	material	Flexam, PVC
	finish	matt, M1 Fine matt finish
	color	dark grey

Characteristics		
Food Grade (FG)	yes	EC 1935/2004, EU 10/2011; FDA
Antistatic (AS)	no	
High conductive (HC)	no	
Flame-retardant (FR)	no	
ATEX approval	no	

Technical data						
Hardness	ISO 868	top side	80A	Shore		
Force at 1% elongation (static)	ISO 21181		10	N/mm	57.1	lbs/in.
Thickness	AB method KV.002	total	3.2	mm	0.13	in.
		top cover	0.7	mm	0.03	in.
Weight	AB method KV.004		3.5	kg/m²	0.72	lbs/ft²
Operating temperature	continuous	from / to	-15 / 80	°C	5 / 176	°F
	short	from / to	-15 / 100	°C	5 / 212	°F
Minimum pulley diameter	flexing		80	mm	3.15	in.
	backflexing		80	mm	3.15	in.
Manufacturing width	standard		2000	mm	78.74	in.
	maximum		3000	mm	118.11	in.

## **Fabrication**

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

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