Technical datasheet

Solicord Round TPU 80A Ultramarine Blue SM FG 125



Article code: SCRB000163

General information									
Product group	SoliCord								
Construction									
Material	TPU								
(Top)surface finish	smooth	smooth							
Color	ultra marine blu	ultra marine blue							
Shape	round	round							
Execution	solid	solid							
Characteristics									
Food Grade (FG)	yes	all foodstuff; a	all foodstuff						
Antistatic (AS)	no								
ATEX approval	no								
Technical data									
Hardness	ISO 868				84A Shore				
Decommended are toneion					C O 0/				

Hardness	150 868		84A	Snore						
Recommended pre-tension			6-8	%						
Working tension			14	daN/cm ²						
Diameter			12.5	mm	0.49	in.				
Cross section			0.123	cm²						
Weight			0.148	kg/m	0.03	lb/ft				
Operating temperature	continuous	from / to	-30 / 80	°C	-22 / 176	°F				
Minimum pulley diameter			115	mm	4.53	in.				
Coefficient of friction	against steel	dynamic	0,65							
	against PE		0,35							
	against HDPE		0,3							
Manufacturing length	maximum		100000	mm	3937.01	in.				
Fabrication										
Recommended splice types	Butt weld									
Splice equipment	Only use equipment supplied or approved by Ammeraal Beltech.									
Splicing on site	Always first make a test splice to confirm the right settings and proper pre-heating of the equipment.									

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. Keep the belt tension to a practical working minimum for maximum belt and machine life.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt.

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