Technical datasheet

Flexam EM 8/2 A18+05 dark green M2 FG

Ammeraal Beltech
Innovation & Service in Belting

Article code: SBFL575921

General information	
Product group	Synthetic Belts
Industry segment	Agriculture; Wood; Paper & print
Main product feature	Foodgrade
Indication of use	Slider bed, Rollers, Flat

Belt construction			
Tension layer		polyester, stable	
Number of plies		2	
Top side	material	Flexam, PVC	
	finish	smooth, M2 Matt finish	
	color	dark green	
Bottom side	material	Flexam, PVC	
	finish	profile, A18 Fine square profile	
	color	dark green	

Characteristics		
Food Grade (FG)	yes	EC 1935/2004, EU 10/2011; FDA
Antistatic (AS)	no	
High conductive (HC)	no	
Flame-retardant (FR)	no	
ATEX approval	yes	ATEX III

Technical data						
Hardness	ISO 868	top side	80A	Shore		
Force at 1% elongation (static)	ISO 21181		8	N/mm	45.68	lbs/in.
Thickness	AB method KV.002	total	2.80	mm	0.11	in.
		top cover	0.50	mm	0.02	in.
Weight	AB method KV.004		3	kg/m²	0.61	lbs/ft²
Operating temperature	continuous	from / to	-15 / 80	°C	5 / 176	°F
	short	from / to	-15 / 100	°C	5 / 212	°F
Minimum pulley diameter	flexing		40	mm	1.57	in.
	backflexing		70	mm	2.76	in.
Manufacturing width	standard		2000	mm	78.74	in.
	maximum		2025	mm	79.72	in.

Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

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