Technical datasheet

General information

PVCCON | 2.3mm Minigrip PG coating

Article code: SBMD000245



Product group	Synthetic Belts			
Belt construction				
Number of plies		1		
Top side	material	PVCCON, PVC		
	finish	Embossed, B-Mini Rough Top		
	color	PG-Petrol Green		
Bottom side	material	PVCCON, fabric		
	finish	0		
	color	FA-Fabric		

Characteristics		
Food Grade (FG)	no	
Antistatic (AS)	no	
Flame-retardant (FR)	no	
ATEX approval	no	

Technical data							
Hardness	ISO 868	top side	46	Shore			
Force at 1% elongation (static)	ISO 21181		0.09	N/mm	0.51	lbs/in.	
Thickness	AB method KV.002	total	4.80	mm	0.19	in.	
		top cover	4.5	mm	0.18	in.	
Weight	AB method KV.004		4.3	kg/m²	0.88	lbs/ft²	
Operating temperature	continuous	from / to	-10 / 70	°C	14 / 158	°F	
Minimum pulley diameter	flexing		2	mm	0.08	in.	
	backflexing		3	mm	0.12	in.	
Manufacturing width	standard		3000	mm	118.11	in.	
	maximum		3000	mm	118.11	in.	

Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.