Technical datasheet

## Excon EM 12/2 00+R18 white FG

Article code: SBMD000064



| General information             |                           |                                   |                               |          |                     |  |
|---------------------------------|---------------------------|-----------------------------------|-------------------------------|----------|---------------------|--|
| Product group                   | Synthetic Belts           | Synthetic Belts                   |                               |          |                     |  |
| Industry segment                | Food                      |                                   |                               |          |                     |  |
| Main product feature            | Foodgrade, Oil & grease   | Foodgrade, Oil & grease resistant |                               |          |                     |  |
| Indication of use               | Flat, Rollers, Slider bed | Flat, Rollers, Slider bed         |                               |          |                     |  |
|                                 |                           |                                   |                               |          |                     |  |
| Belt construction               |                           |                                   |                               |          |                     |  |
| Tension layer                   |                           | polyester, stable                 |                               |          |                     |  |
| Number of plies                 |                           | 2                                 |                               |          |                     |  |
| Top side                        | material                  | rial Excon, PVC                   |                               |          |                     |  |
|                                 | finish                    | profile, R18 Sa                   | profile, R18 Saw tooth        |          |                     |  |
|                                 | color                     | white                             | white                         |          |                     |  |
| Bottom side                     | material                  | Ropanol, PUR                      | Ropanol, PUR                  |          |                     |  |
|                                 | finish                    | impregnated fa                    | impregnated fabric            |          |                     |  |
|                                 | color                     | natural                           | natural                       |          |                     |  |
|                                 |                           |                                   |                               |          |                     |  |
| Characteristics                 |                           |                                   |                               |          |                     |  |
| Food Grade (FG)                 | yes                       | EC 1935/2004,                     | EC 1935/2004, EU 10/2011; FDA |          |                     |  |
| Antistatic (AS)                 | no                        |                                   |                               |          |                     |  |
|                                 |                           |                                   |                               |          |                     |  |
| Technical data                  |                           |                                   |                               |          |                     |  |
| Hardness                        | ISO 868                   | top side                          | 55A Shore                     |          |                     |  |
| Force at 1% elongation (static) | ISO 21181                 |                                   | 12 N/mm                       | 68.52    | lbs/in.             |  |
| Thickness                       | AB method KV.002          | total                             | 5.00 mm                       | 0.2      | in.                 |  |
|                                 |                           | top cover                         | 3.30 mm                       | 0.13     | in.                 |  |
| Weight                          | AB method KV.004          |                                   | 5 kg/m²                       | 1.02     | lbs/ft <sup>2</sup> |  |
| Operating temperature           | continuous                | from / to                         | -10 / 70 °C                   | 14 / 158 | °F                  |  |
|                                 | short                     | from / to                         | -10 / 70 °C                   | 14 / 158 | °F                  |  |
| Minimum pulley diameter         | flexing                   |                                   | 80 mm                         | 3.15     | in.                 |  |
|                                 | backflexing               |                                   | 110 mm                        | 4.33     | in.                 |  |
| Manufacturing width             | standard                  |                                   | 3000 mm                       | 118.11   | in.                 |  |
| Manufacturing width             | standard                  |                                   | 3000 mm                       | 118.11   | in.                 |  |

## Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts. Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

Because of continuous development, the presented data is subject to alteration. This data replaces that included in previous publications. Ammeraal Beltech excludes any liability for the incorrect use of the above stated information. Subject to the general terms and conditions of sale and delivery, as applied by its operating companies, are all activities performed and services rendered by Ammeraal Beltech.